

5 Why's Template for Analyze Phase of DMAIC

DEFINE THE PROBLEM	<div style="border: 1px solid #ccc; height: 50px;"></div>				
WHY IS THIS A PROBLEM?	<p>PRIMARY CAUSE Why is it happening?</p> <p>1 <div style="border: 1px solid #ccc; width: 600px; height: 40px;"></div></p> <p>Why is that?</p> <p>2 <div style="border: 1px solid #ccc; width: 570px; height: 40px;"></div></p> <p>Why is that?</p> <p>3 <div style="border: 1px solid #ccc; width: 570px; height: 40px;"></div></p> <p>Why is that?</p> <p>4 <div style="border: 1px solid #ccc; width: 550px; height: 40px;"></div></p> <p>Why is that?</p> <p>5 <div style="border: 1px solid #ccc; width: 530px; height: 40px;"></div></p> <p>ROOT CAUSE</p> <p><small>NOTE: If the final "Why" has no controllable solution, return to the previous "Why."</small></p>				
CORRECTIVE ACTION TO TAKE	<table border="0"><tr><td data-bbox="327 1167 1467 1430" rowspan="3">CORRECTIVE ACTION <div style="border: 1px solid #ccc; height: 160px;"></div></td><td data-bbox="1530 1135 1984 1222">PARTY RESPONSIBLE <div style="border: 1px solid #ccc; height: 50px;"></div></td></tr><tr><td data-bbox="1530 1271 1984 1326">DATE ACTION TO BEGIN <div style="border: 1px solid #ccc; height: 30px;"></div></td></tr><tr><td data-bbox="1530 1375 1984 1430">DATE TO COMPLETE <div style="border: 1px solid #ccc; height: 30px;"></div></td></tr></table>	CORRECTIVE ACTION <div style="border: 1px solid #ccc; height: 160px;"></div>	PARTY RESPONSIBLE <div style="border: 1px solid #ccc; height: 50px;"></div>	DATE ACTION TO BEGIN <div style="border: 1px solid #ccc; height: 30px;"></div>	DATE TO COMPLETE <div style="border: 1px solid #ccc; height: 30px;"></div>
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